

INTERNATIONAL EDITION



### PVC CEMENTS

7115	7124
7116	7126
7117	7130
7118	7131

### CPVC CEMENT

7114	7129
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### PRIMER

8151	8155
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### CLEANER

7120

### SEALANTS & LUBRICANTS

PIPE REPAIR WRAP  
PIPE JOINT LUBRICANT

# 7115 PVC CEMENT

Regular Bodied - Clear

## DESCRIPTION:

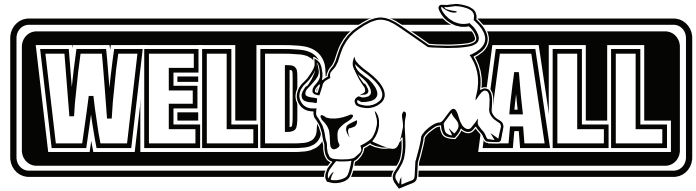
Weld-All™ 7115 for PVC™ is a clear, regular bodied, high strength, fast setting PVC solvent cement for all classes and schedule, except schedule 80. This cement is manufactured in the U.S.A.

## APPLICATION:

7115 for PVC™ is for use on PVC pipes and fittings. This cement may be used for up to 4" pipes and fittings with interference fit for potable water, irrigation, drain, waste, vent, sewer and conduit applications.

## PROPERTIES AND SPECIFICATIONS:

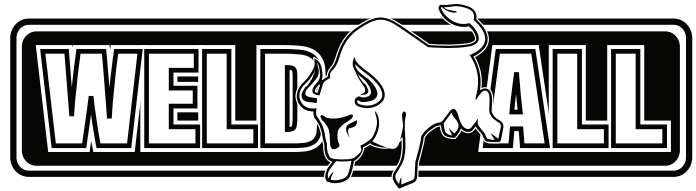
Color:	Clear
Appearance:	Liquid
Set Time:	Fast
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



7115  
REGULAR BODIED

# 7116 PVC CEMENT

Medium Bodied - Clear



## DESCRIPTION:

Weld-All™ 7116 for PVC™ is a clear, medium bodied, high strength, fast setting PVC solvent cement for all classes and schedule. This cement is manufactured in the U.S.A.

## APPLICATION:

7116 for PVC™ is for use on PVC pipes and fittings. This cement may be used for up to 6" pipes and fittings with interference fit for potable water, irrigation, drain, waste, vent, sewer and conduit applications.

## PROPERTIES AND SPECIFICATIONS:

Color:	Clear
Appearance:	Liquid
Set Time:	Fast
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



7116  
MEDIUM BODIED

# 7117 PVC CEMENT

Heavy Bodied - Gray

## DESCRIPTION:

Weld-All™ 7117 for PVC™ is a gray, heavy bodied, high strength, medium setting PVC solvent cement for all classes and schedules. This cement is manufactured in the U.S.A.

## APPLICATION:

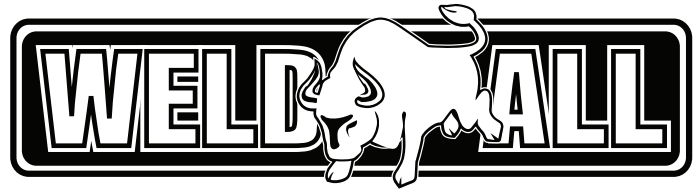
7117 for PVC™ is for use on PVC pipes and fittings. This cement may be used for up to 12" pipes and fittings with interference fit for potable water, irrigation, drain, waste, vent, sewer and conduit applications.

## PROPERTIES AND SPECIFICATIONS:

Color:	Gray
Appearance:	Liquid
Set Time:	Medium
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



PW/DWW/SW

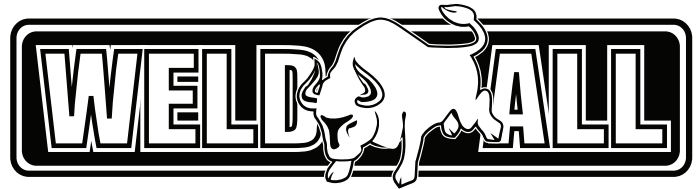


7117

HEAVY BODIED

# 7118 PVC CEMENT

Medium Bodied - Gray



## DESCRIPTION:

Weld-All™ 7118 for PVC™ is a gray, medium bodied, high strength, fast setting PVC solvent cement for all classes and schedule. This cement is manufactured in the U.S.A.

## APPLICATION:

7118 for PVC™ is for use on PVC pipes and fittings. This cement may be used for up to 6" pipes and fittings with interference fit for potable water, irrigation, drain, waste, vent, sewer and conduit.

## PROPERTIES AND SPECIFICATIONS:

Color:	Gray
Appearance:	Liquid
Set Time:	Fast
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



PW/DWV/SW



7118  
MEDIUM BODIED

# 7124 PVC CEMENT

Medium Bodied - Clear

## DESCRIPTION:

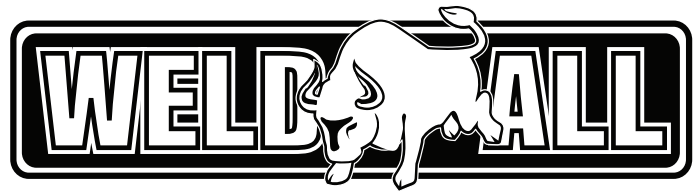
Weld All™ 7124 for PVC™ is a clear, medium bodied, high strength, fast setting PVC solvent cement for all classes and schedule. This cement is manufactured in the U.S.A.

## APPLICATION:

7124 For PVC™ is for use on PVC pipes and fittings. This cement may be used for up to 8" pipes and fittings with interference fit for such applications as potable water, irrigation drain, waste, vent, sewer and conduit.

## PROPERTIES AND SPECIFICATIONS:

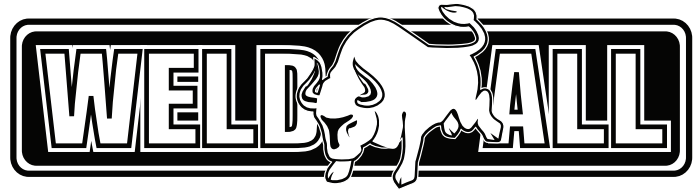
Color:	Clear
Appearance:	Liquid
Set Time:	Fast Set
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



7124  
MEDIUM BODIED

# 7126 PVC CEMENT

Heavy Bodied - Clear



## DESCRIPTION:

Weld-All™ 7126 for PVC™ is a clear, heavy bodied, high strength, medium setting PVC solvent cement for all classes and schedule. This cement is manufactured in the U.S.A.

## APPLICATION:

7126 for PVC™ is for use on PVC pipes and fittings. This cement may be used for up to 12" pipes and fittings with interference fit for potable water, irrigation, drain, waste, vent, sewer and conduit applications.

## PROPERTIES AND SPECIFICATIONS:

Color:	Clear
Appearance:	Liquid
Set Time:	Medium
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



PW/DWW/SW

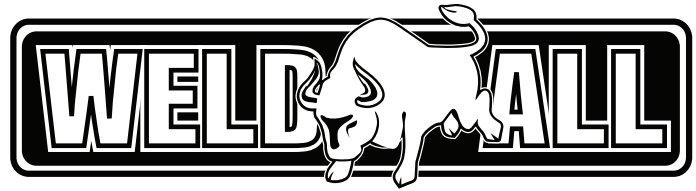


7126

HEAVY BODIED

# 7130 HOT BLUE PVC CEMENT

Medium Bodied - Blue



## DESCRIPTION:

Weld-All™ 7130 for PVC™ is a hot blue, medium bodied, high strength, fast setting PVC solvent cement for all classes and schedule. This cement is manufactured in the U.S.A.

## APPLICATION:

7130 Hot Blue for PVC™ is for use on PVC pipes and fittings. This cement may be used on pipes and fittings with interference fit up to 6". Formulated for wet conditions and suitable for potable water, irrigation, drain, waste, vent, sewer and conduit.

## PROPERTIES AND SPECIFICATIONS:

Color:	Blue
Appearance:	Liquid
Set Time:	Fast
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



7130

MEDIUM BODIED

# 7131 PVC CEMENT

Regular Bodied - Clear

## DESCRIPTION:

Weld All™ 7131 for PVC™ is a clear, regular bodied, high strength, fast setting PVC solvent cement for all classes and schedule. This cement is manufactured in the U.S.A.

## APPLICATION:

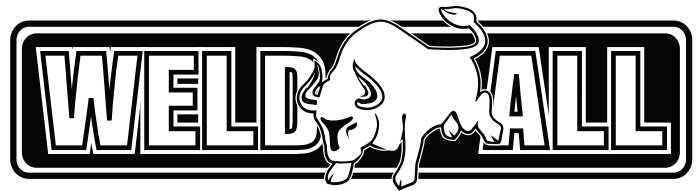
7131 For PVC™ is for use on PVC pipes and fittings. This cement may be used for up to 4" for pressure pipes and fittings with interference fit for such applications as potable water, irrigation drain, waste, vent, sewer and conduit.

## PROPERTIES AND SPECIFICATIONS:

Color:	Clear
Appearance:	Liquid
Set Time:	Fast Set
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



PW/DWW/SW

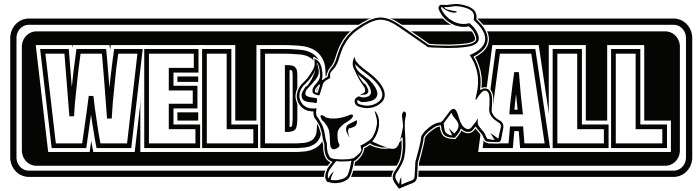


7126

REGULAR BODIED

# 7114 PVC CEMENT

Heavy Bodied - Gray



## DESCRIPTION:

Weld All™ 7114 for CPVC™ is a orange, heavy bodied, high strength, medium setting CPVC solvent cement for all classes and schedule. This cement is manufactured in the U.S.A.

## APPLICATION:

7114 For CPVC™ is for use on CPVC pipes and fittings. This cement may be used for up to 12" pipes and fittings with interference fit for such applications as potable water, irrigation drain, waste, vent, sewer and conduit. This cement can be used for HOT and COLD water applications and approved for use on Flow Guard Pipes and fittings.

## PROPERTIES AND SPECIFICATIONS:

Color:	Orange
Appearance:	Liquid
Set Time:	Medium
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



PW/DWW/SW



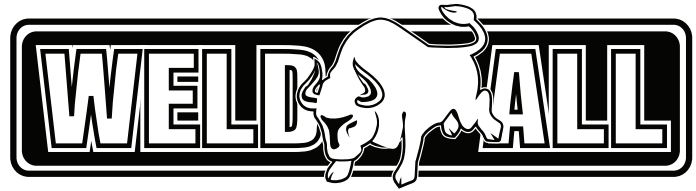
7114

HEAVY BODIED

# 7129

## CPVC CEMENT

Medium Bodied



### DESCRIPTION:

Weld All™ 7129 for CPVC™ is an orange medium bodied, high strength, fast setting CPVC solvent cement for all classes and schedules. This cement is manufactured in the U.S.A.

### APPLICATION:

7129 for CPVC™ is for use on CPVC pipes and fittings. This cement may be used for up to 4" pipes and fittings with interference fit for such applications as potable water, irrigation drain, waste, vent, sewer and conduit. This cement can be used for HOT and COLD water applications and approved for use on Flow Guard pipes and fittings.

### PROPERTIES AND SPECIFICATIONS:

Color:	Orange
Appearance:	Liquid
Set Time:	Fast
Cure Time:	Consult ASTM schedule
Exceeds:	ASTM D2564 specification
Shelf Life:	3 years
Listing:	



7129

MEDIUM BODIED

# 8151 PRIMER

Clear

## DESCRIPTION:

Weld All™ 8151 is a clear primer for PVC and CPVC pipe and fitting preparation. This primer is manufactured in the U.S.A.

## APPLICATION:

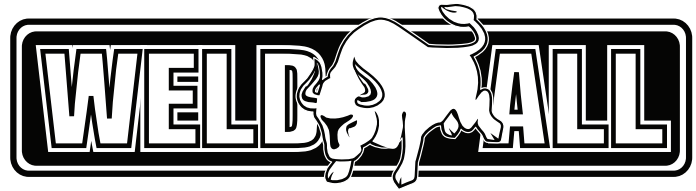
8151 Primer is for use on PVC and CPVC pipes and fittings. This primer helps soften the joining surfaces prior to the solvent cement application.

## PROPERTIES AND SPECIFICATIONS:

Color:	Clear
Appearance:	Liquid
Exceeds:	ASTM F656 specification
Shelf Life:	3 years
Listing:	



PW/DWV/SW



8151

PRIMER

# 8155 PRIMER

Purple

## DESCRIPTION:

Weld-All™ 8155 is a purple primer for PVC and CPVC pipe and fitting preparation. This primer is manufactured in the U.S.A.

## APPLICATION:

8155 Primer is for use on PVC and CPVC pipes and fittings. This primer helps soften the joining surfaces prior to the solvent cement application.

## PROPERTIES AND SPECIFICATIONS:

Color:	Purple
Appearance:	Liquid
Exceeds:	ASTM F656 specification
Shelf Life:	3 years
Listing:	



PW/DWW/SW



8155

PRIMER

# 7120 CLEANER

Clear

## DESCRIPTION:

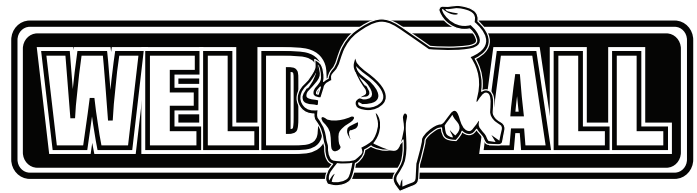
Weld-All™ 7120 is a clear pipe cleaner. This cleaner is manufactured in the U.S.A.

## APPLICATION:

7120 Cleaner is for use on PVC, CPVC, ABS and Styrene pipes and fittings. This cleaner helps remove dirt, oil, grease and grime from the joining surfaces prior to primer application.

## PROPERTIES AND SPECIFICATIONS:

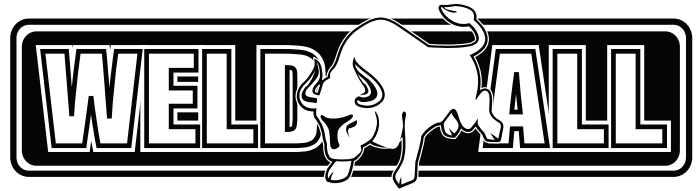
Color:	Clear
Appearance:	Liquid
Shelf Life:	3 years



7120  
CLEANER

# PIPE REPAIR WRAP

Black



## DESCRIPTION:

Self-fusing silicone wrap quickly stops leaks in pipes, hoses, and conduit.

## APPLICATION:

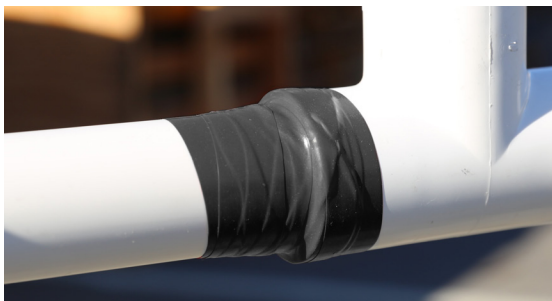
Stops leaks in seconds. Applies to wet, dirty, and oily surfaces. Stretches for tighter wraps and better compression. Resists UV degradation. Heat resistant up to 500°F (260°C).

## PROPERTIES AND SPECIFICATIONS:

Color:	Black
Size:	1" x 8', 20mil
Package:	24 rolls / case

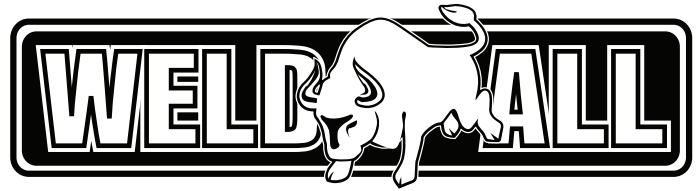


PIPE REPAIR WRAP



# PIPE JOINT LUBRICANT

Off White



## DESCRIPTION:

Weld-All Pipe Joint Lubricant is designed for lubricating slip-on or "O" Ring type joints without harming rubber or plastic gaskets. For joining all metal and plastic gasketed pipe. Will not coagulate and will not promote turbidity. No taste or odor is transferred to fluids in piping system. Non-toxic and non-corrosive.

## PROPERTIES AND SPECIFICATIONS:

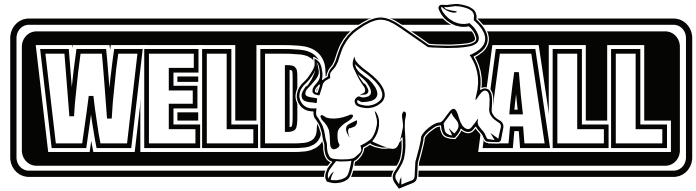
- Form: Creamy paste
- Color: Off white
- Odor: Bland
- Boiling Point: >180°F
- Flash Point: >220°F
- Water Miscibility: Very good
- Bulk Density: Approximately 9.3 pounds per gallon
- pH (5% solution); Approximately 9.0
- NSF Certified to NSF/ANSI/CAN 61



PIPE JOINT LUBRICANT



PW/DWV/SW



# PVC & CPVC CEMENTS

## ASTM D2564 STANDARD:

Weld-All™ PVC solvent cements have passed the following tests performed according to ASTM Standard D2564 at 73° Fahrenheit.

test	pressure
2 hour Hydrostatic Burst Test	400 psi
2 Hour Lap Shear Test	250 psi
16 Hour Lap Shear Test	500 psi
72 Hour Lap Shear Test	900 psi

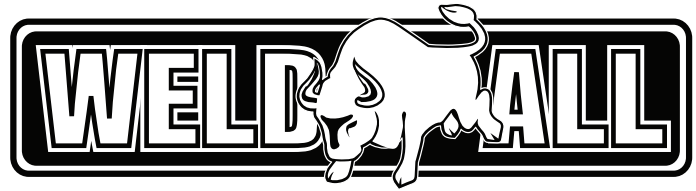
## DIRECTIONS:

- Shake well before using (do not use if cement is not fluid).
  - Keep container closed when not in use.
  - **Do not** add thinners to change viscosity (thickness) of the cement. It may change properties and performance of the cement.
  - Set time is the time required before joint can safely be handled.
  - Cure time is the time required before joint can be pressure tested.
1. Cut pipe square with saw or hand cutter. Remove all burrs.
  2. Check dry fit of pipe and fitting. Pipe should easily go  $\frac{1}{3}$  to  $\frac{1}{2}$  way into fitting. If pipe bottoms into fitting it should be very snug.
  3. Pipe and Fitting should be free of dirt, grease and other foreign materials. If necessary clean pipe and fitting using Weld-All™ Pipe Cleaner. Primer is highly recommended for 3" and larger diameter installation. Apply liberal coat. Primer will start softening surface of pipe and fitting thus ensuring superior joint.
  4. Use applicator supplied with the can or suitable applicator at least  $\frac{1}{2}$  the size of the pipe diameter
  5. Apply liberal coat of cement to the pipe (equal to depth of fitting) and adequate coat inside of fitting. Make sure there is no uncoated surface. Avoid puddling of cement, it may weaken the joint.
  6. Immediately insert pipe into fitting with twisting motion. Cement should be wet. If it has dried recoat both parts. Use sufficient force to ensure pipe bottoms into fitting.
  7. Hold joint together for 30-40 seconds to make sure pipe is not pushed out – longer time if temperature is low and for larger pipes.
  8. Allow 15 minutes set time before handling the assembly and 2 hours cure time if temperature is below 60° F. Longer cure time may be required for larger pipe and/or if temperature is below 60° F. Do not test with compressed air.

## CURE TIME GUIDE:

The ASTM has developed the following schedule which may be used as a guide.

TEMPERATURE RANGE (°F)	PIPE SIZE $\frac{1}{2}$ " to $\frac{1}{4}$ "		PIPE SIZE $1 \frac{1}{2}$ " to 3"		PIPE SIZE 3" to 6"	
	UP TO 180 PSI	181 - 370 PSI	UP TO 180 PSI	181 - 315 PSI	UP TO 180 PSI	181 - 315 PSI
<b>60 TO 100</b>	1 HOUR	6 HOURS	2 HOURS	12 HOURS	6 HOURS	24 HOURS
<b>40 TO 60</b>	2 HOURS	12 HOURS	4 HOURS	24 HOURS	12 HOURS	48 HOURS
<b>10 TO 40</b>	8 HOURS	12 HOURS	16 HOURS	96 HOURS	48 HOURS	8 DAYS



# PRIMER & CLEANER

## PRIMER DIRECTIONS:

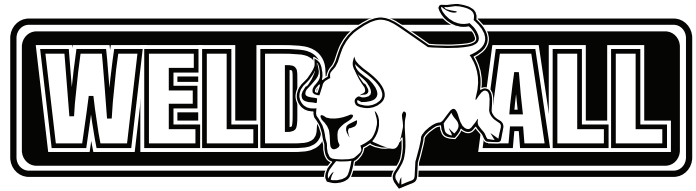
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1. Cut pipe square with saw or hand cutter. Remove all burrs.
2. Clean end of pipe and inside of socket fitting with Weld-All™ Cleaner if necessary. Use dry cloth.
3. Check dry fit of pipe and fitting. Pipe should easily go  $\frac{1}{3}$  to  $\frac{1}{2}$  ways into fitting. If pipe bottoms into fitting it should be very snug.
4. Apply thoroughly to outside surface of the pipe to the depth of the fitting and inside of the fitting socket.
5. Use appropriate solvent cement for pipe being joined.

## CLEANER DIRECTIONS:

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1. Cut pipe square with saw or hand cutter. Remove all burrs.
2. Check dry fit of pipe and fitting. Pipe should easily go  $\frac{1}{3}$  to  $\frac{1}{2}$  way into fitting. If pipe bottoms into fitting it should be very snug.
3. Use a suitable applicator  $\frac{1}{2}$  the size of the pipe diameter. Apply cleaner freely to the socket keeping surface wet and applicator wet and in motion for 5 to 15 seconds. Re-dip if necessary. Avoid puddling.
4. Apply to pipe surface in the same manner equal to socket depth.
5. Use appropriate primer and solvent cement for pipe being joined.



# PRECAUTIONS & WARRANTY

## PRECAUTIONS:

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**HIGHLY FLAMMABLE VAPOR AND LIQUID. VAPOR MAY IRRITATE EYE OR SKIN. MAY CAUSE FLASH FIRE. MAY BE HARMFUL OR FATAL IF SWALLOWED. DO NOT USE NEAR HEAT, SPARKS AND FLAMES. KEEP OUT OF REACH OF CHILDREN**

Ensure adequate ventilation to avoid vapor build up which may cause flash fire. Vapor build up may also cause dizziness, headache or eye watering. If symptoms are experienced, use respiratory protection or leave area and provide more fresh air. Avoid contact with eyes, skin and clothing. Wear protective equipment and do not smoke while using Weld-All products. In case of a spill, remove all source of ignition and ventilate area. Soak up spill with absorbent material. Dispose of absorbent material in accordance with regulations. Personnel cleaning the spill should wear appropriate protective equipment.

## FIRST AID:

**INHALATION:** If breathing is difficult, vacate to fresh air. If breathing problems persist, seek immediate medical attention.

**EYE CONTACT:** Flush eyes thoroughly with water for 15 minutes. Seek immediate medical attention.

**SKIN CONTACT:** Rinse affected area with water for 15 minutes. Seek medical advise if irritation persists.

**INGESTION:** Rinse mouth with water. Give one or two glasses of water or milk to dilute. Do not induce vomiting. Get medical attention immediately.

**Refer to the product Safety Data Sheet (SDS) for more information.**

## WARRANTY:

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Weld-All™ warrants that all of its new products shall be of good quality and free from defects. If any product becomes defective, Weld-All™ will replace defective product at no charge. WARRANTY IS LIMITED TO THE REPLACEMENT OF DEFECTIVE MERCHANDISE.

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[www.weldalladhesives.com](http://www.weldalladhesives.com)

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MADE IN U.S.A.